Landesgesellschaft Österreich

Certificate of conformity

of

the factory production control (FPC)

0531 – CPR – 1090 – 3579

In compliance with Regulation (EU) No. 305/2011 of the European Parliament of the Council of 9th March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product(s)

Structural steel and aluminium components

Harmonised standard	Type/model class of the construction product	Declaration method
EN 1090-1:2009+A1:2011	Structural steel and aluminium components up to EXC3 according to EN 1090-2 and up to EXC1according to EN 1090-3	1 and 3a according to table A.1 – EN 1090-1

placed on the market by

Welser Profile Deutschland GmbH
Edisonstraße 23
59199 Bönen, Deutschland

and produced in the manufacturing plant(s)

Manufacturing plant: **1.) Edisonstraße 23, 59199 Bönen, Deutschland**

The Notified Body, **0531 TÜV SÜD Landesgesellschaft Österreich GmbH** has performed the continuous surveillance of the manufacturing plant(s) and the assessment and approval of the factory production control.

Confirmation statement

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 1090-1:2009+A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

Date of first issue 30.09.2013

Validity end 29.09.2028

Period of validity

This certificate was first issued on 30.09.2013 and will remain valid until 29.09.2028 as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Comments

Applicable document is the audit report:
No.: 725259664

Date/place of issue Vienna, 19.11.2025

Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria

ZERTIFIKAT ◆ CERTIFICATE ◆ 認証書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

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ZVD-415 Rev07 07/2024

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Bescheinigung TÜV Wien 03.16

Landesgesellschaft Österreich

Welding Certificate

0531 – CPR – 1090 – 3579

In accordance with EN 1090-1, table B.1 it is hereby declared:

This certificate is only valid together with the certificate of factory production control within the scope of CPR

Manufacturer	**Welser Profile Deutschland GmbH** **Edisonstraße 23** **59199 Bönen, Deutschland**	
Manufacturing plant	**Edisonstraße 23, 59199 Bönen, Deutschland**	
Technical specification	EN 1090-2:2018 / EN 1090-3:2019	
Execution Class	EXC3 / EXC1 for aluminium	
Welding Processes (according to EN ISO 4063)	111 – Manual metal arc welding (EXC1) 135 – MAG welding with solid wire electrode 52 – laser beam welding 141 – TIG welding with solid filler material (wire/rod) 743 – inductive high-frequency welding	
Material Group (grade / technical specification)	1.1, 1.2, 2, 8, 10 Aluminium, EN1090-3, table 1-4	
Responsible Welding Coordinator (Name, d.o.b., qualification)	Dipl.-Ing. Thomas Wolfram	d.o.b. 28.01.1967, EWE
Substitute (Name, d.o.b., qualification)	Patrick Knappe	d.o.b. 28.12.1989, EWS
Confirmation	Based on the provisions of the above-mentioned technical specification(s), all welding requirements have been met.	
Date of first issue	19.11.2025	
Validity end	29.09.2028	
Period of validity	This certificate was first issued on 19.11.2025 and will remain valid until 29.09.2028 as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.	
Place and date of issue	Vienna, 19.11.2025	

Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 7, 1030 Vienna, Austria

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